



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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DALL-#-C-A-#-5
Job Sheet 193892



Part No: DALL-#-C-A-#-5

Job Qty: 2 pcs

Part Name: Thimble with 3/4" Pear Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/1/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#-#-#-# Rev C IPP Rev. A 19.04.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	2 pcs	5/1/19	0.00	1.00	Large Fab - 1		MP	
						Large Fab - 10			
						Large Fab - 2			
						Large Fab - 3			
						Large Fab - 4			
						Large Fab - 5			
						Large Fab - 6			
						Large Fab - 7			
						Large Fab - 8			
Large Fab - 9									
120	QC 9	2 pcs	5/1/19	0.00	0.00	QC 9 - 10		EL	
						QC 9 - 18			
						QC 9 - 24			
						QC 9 - 43			
						QC 9 - 50			
						QC 9 - 9			
125	QC 5	2 pcs	5/1/19	0.00	0.00	QC 5 - 10		EL	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
QC 5 - 9									
QC 5 - 50									

DART

AEROSPACE

Container No: S178206



Part: DALL-#-C-A-#-5

Job No: 193892

Serial No/Batch: S178206

Division: C

Inspector:

Date:

Instructions:

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 05/06/19



Container No: S178206



Part: DALL-#-C-A-#-5

Job No: 193892

Serial No/Batch: S178206

Revision: C

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
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Date: 05/06/19

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				QC 5 - 30	
				QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	2 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	2 pcs	5/1/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

EL

DAG

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9-82

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Part Op 110 - (Weld per dwg A/R S.S. rod Batch: _____) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
 125 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3495T51	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	2 Ea (1 ea)	110-Large Fab - Welded Assy-1	5174643
3570T35	Lifting Ring	2 Ea (1 ea)	110-Large Fab - Welded Assy-1	5174642
DALL-####-7	Gusset	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	5168769
DALL-####-6	Retainer	6 pcs (3 ea)	110-Large Fab - Welded Assy-1	5168404

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T51	2	10	0
	3570T35	2	3	0
	DALL-#-#-#-7	2	40	0
	DALL-#-C-A-#-6	6	0	0
Part Specifications				
Specifications could not be found.				

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